

DWA

12th, January 1962

Reference GHF/SG P 358

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Sec.....	A/F Mgr. <input type="checkbox"/>
Asst. Sec.....	Co. Eng. A.D. <input type="checkbox"/>
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CH. INSP. E. F.	TOOL. ROOM SUPT.
A/F MANAGER	SUPT. INSPECTION

Attention : the MANAGER.

Subject : Supply of drawing office documentation.

Dear Sir,

Discussions were held between Messrs. FABRE, MILLOT and WALLET on 11th January on the detailed procedures by which modifications and alterations to L.o.P. sheets and drawings should be undertaken and supplied to C.A.C., and the following proposal was submitted for our comment. This is intended to refer to the method for drawing supply subsequent to the submission and approval of the modification.

(1) List of parts.

All L.o.P. sheets to be altered are listed on the "Répertoire de Modifications" which shows "before" and "after" part and assembly drawing numbers, drawing issue and quantity of items, together with a similar list for the Nomenclature sheets. Each "Répertoire de Modifications" may be applicable to several models of engine and the L.o.P. sheets and drawing numbers appropriate to our 09C3 model may be extracted.

Corresponding with each modification, SNECMA would prepare an "Feuille de modifications" (Modification sheet) referencing the répertoire number and detailing the actual alterations required to the L.o.P. sheets.

The action subsequently taken by SNECMA would depend on the extent of the alterations as follows :

- a- If the alteration is small and/or easily understood, no L.o.P. sheet would be supplied but the modification sheet would include all the necessary information required for us to amend our own reproducible.

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For comment please *ed* *AK*

-b- If the alteration is more extensive, a new L.o.P. sheet would be issued in the form of a reproducible, but with translations only where amended items were involved.

(2) Detail and assembly drawings.

Again, all the affected drawing numbers are listed on the "Répertoire de Modifications" and the proposal follows similar lines to the L.o.P. :

- a) Where new part number drawings are involved, we would receive a reproducible fully translated and with conversion of dimensions.
- b) where existing drawings are to be altered, the action falls into 3 categories:
 - Where alterations are very minor, such as the raising of an issue number or a small correction, no drawing would be supplied but merely the copy of the (translated) modification sheet (c.f. R.R. Detail Alteration sheet).
 - Where drawing alterations are minor but are such that they could not be easily understood from the modification sheet, SNECMA would supply a print of the relevant drawings with only the altered details translated and converted as appropriate. The drawing would be accompanied by the modification sheet.
 - Where major drawing alterations are involved, but when still retaining the original part number, a new reproducible would be issued to us.

These suggestions are submitted by SNECMA with the view of minimising the time of preparation and reducing the bulk of paper which must be transmitted to C.A.C. It means that in all cases, the information would be adequate for our needs and in the event of any doubts as to which category the alterations were in, it would be required that SNECMA err on the side of sending the more complete data rather than leave any doubt as to interpretation.

Would you please provide your comments on this proposal as soon as possible, so that SNECMA may proceed with the preparation of the information for C.A.C.

Yours faithfully,



G.H. FOSTER