

Reference P 237 PFT/SG

X FR 8/3 X

Mngr.	Eng. Supt.
Sec.	A/F Mgr.
Asst. Sec.	Ch. Eng. A/D.
Ch.	Pers. Supt.
Acct. - 4 DEC 1961	Supply Sales
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CIRCULATION / COPIES 5/12/61	
E.F. MNGR ✓	FCT. ADM. SUPT.
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A/F MANAGER (2) ✓	SUPT. INSPECTION

Attention : the MANAGER

Subject : Identification of Titanium Parts.

Dear Sir,

The outer titanium covers of the canal are identified by metal, spraying the letter "T" and the aircraft type number in the position shown on the drawing.

The area is first vapour blasted using a sodium dichromate inhibited water with 140 mesh silica sand and the identification numbers applied with a "Schorie" metal powder spray gun. We understand that copper spraying is also used on flanges as a repair method and further information on this will be obtained.

The A/F Metco 4B metal spraying gun could be used, providing the following rollers, guides and nozzle are obtained to permit spraying a smaller gauge wire.

The parts are listed in the Metco catalogue under the following n°:

Metco Part n°	4 E 32-18	upper drive roller
	4 E 35-15	lower " "
	4 E 23-15	front wire guide
	4 E 24-15	rear " "

N type air cap.

Wire nozzle for 15 gauge and 18" gauge wire.

This auxiliary equipment will extend the versatility of the gun and enable it to be used on operations which were too small for the gun.

Yours faithfully,



C. Bellward
 C. BELLWARD.

PFT/SG