

Reference P 248 EFS/SG

ACTION COPY SENT
TO ENGINE SUPT

1st, December 1961

FR 8/18

Mngr.....	Eng. Supt.....
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Asst. Sec.....	Ch. Eng. A/D.....
Ch. Acct. 11 DEC 1961	Para. Supt.....
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MISSION AUSTRALIENNE
S.N.E.C.M.A.
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PARIS I3e
France

To the Secretary.

COMMONWEALTH AIRCRAFT CORPORATION PTY.LTD.
BOX 779 H P.O.
Elizabeth St.

MELBOURNE
Australia

Attention : the MANAGER

Subject : Part No 50I.108.048.0 Outer Spacer 8-9.

CIRCULATION / COPIES /	
E.F. MNGR ✓	FCT. ADM. SUPT.
DSGN. ENGR ✓	MC. SHOP. SUPT.
DEV. ENGR	PRODUCN. SUPT.
SERV. ENGR	ASSM. LY. SUPT.
QUAL. ENGR	FOUNDRY SUPT.
PRD. ENGR ✓	METCAL. SUPT.
MATL. ENGR	PROCESS SUPT.
CH. TL. DSGR ✓	TOOL. PROD. SUPT.
CH. INSP. E.F.	TOOL. ROOM. SUPT.
A/F MANAGER	SUPT. INSPECTION

Dear Sir,

Receipt is acknowledged of your M I3I on the above, and we feel that our P 213, recently despatched, will be of assistance to you on the points you have raised.

However, we have now received a print for A 50I.110.028.0 which replaces A 50I.108.048.0 on the latest available LOP for the ATAR 09C3, plus a print for A 50I.110.021.0 - Outer spacer 1-2 which replaces A 50I.108.041.0, together with new prints for the respective next assemblies for these spacers.

It will be noted that both of the spacer prints are stroke 9 parts, indicating that a machining allowance has been made for finishing at assembly, i.e. the parts are to be machined as details to the dimensions quoted on the detail prints.

Final machining dimensions of these parts are covered only by the rotor subgroup assembly operation sheets 50I.110.800.0 which have been promised for early delivery and will be brought back by Mr. SAYERS on return.

The drawings of the next assembly of the individual wheels, inner and outer spacers and the blades, do not cover this machining and the prints of these will be brought back by Mr. HOGARTH on return, per list below.

Handwritten signature

The arrangement drawing E 50I.II0.800.0 despatched in P 213 is to the same design standard as the two spacer drawings now being forwarded.

The operation sheets are not available for the latest spacers and it is suggested that the existing sheets be used for reference in conjunction with the information which will be available shortly for the Subgroup assembly.

Yours faithfully,


C. BELLWARD.

Enclosed

Part Prints A 50I.110.021.0
B 50I.110.028.0

For reference

Part Prints to be carried by Mr. JL HOGARTH.
C.50I.II0.702.0 C. 50I.I08.705.0 C.50I.II0.708.0
C.50I.108.703.0 C. 50I.I08.706.0 C.50I.108.709.0
C.50I.I08.704.0 C. 50I.108.707.0

Operation sheets to be carried by Mr. EF SAYERS.
50I.110.800.0