

8th, December 1961

Reference P 265 GH.F/SG

EXTRA COPY SENT
TO ENGINE SUPT

FR 8/39

| | | |
|----------------|-------------------|--------------|
| Mngr..... | Eng. Supt..... | |
| Sec..... | A/P. Mngr..... | |
| Asst. Sec..... | Ch. Eng. A/D..... | |
| Ch. Acct. | Pers. Supt..... | Supply Sales |
| 1 3 DEC 1961 | | |
| Stores..... | | |
| Ansd..... | Init..... | |

MISSION AUSTRALIENNE
S.N.E.C.M.A.
70, bld Kellermann

PARIS 13e
France

COMMONWEALTH AIRCRAFT CORPORATION PTY.LTD.
BOX 779-H P.O.
Elizabeth Street,

MELBOURNE
Australia

Attention : the MANAGER

Subject : Blade and disc serrations.

Dear Sir,

With reference to your letter M 147, we wish to advise that S.N.E.C.M.A. have been requested to supply turbine wheels and blades in the correct mating categories, and if possible, all parts to be in the same class, so that the range of spares holdings may be reduced to a minimum.

Copies of the letter to S.N.E.C.M.A. ref. GHF/SG 7.12.1961, are enclosed for information.

| CIRCULATION / COPIES 4/12/61 | |
|------------------------------|-------------------|
| E.F. MNGR ✓ | FCT. ADM. SUPT. |
| DSGN. ENGR | MC. SHOP. SUPT. |
| DEV. ENGR | PRODUCN. SUPT. ✓ |
| SERV. ENGR | ASSM. Y. SUPT. |
| QUAL. ENGR | FOUNDRY SUPT. |
| PRD. ENGR ✓ | METCAL. SUPT. |
| MATL. ENGR | PRCESS SUPT. |
| CH. TL. DSGR ✓ | TOOL. PRD. SUPT. |
| CH. INSP. E. F. | TOOL. ROOM. SUPT. |
| A/F MANAGER | SUPT. INSPECTION |

Yours faithfully,

G.H. Foster

G.H. FOSTER.

GHF/SG

[Handwritten signature]

GHF/SG

7th, December 1961

MISSION AUSTRALIENNE
S.N.E.C.M.A.
70, bld Kellermann

PARIS 13e
France

S.N.E.C.M.A.
150, bld Haussmann

PARIS 8e
France

Subject : turbine blades and wheels.

Dear Sirs,

Included in our Order N 500 Item 3 are the following turbine discs and ~~turbine discs and~~ turbine blades :

| <u>Item n°</u> | <u>Name</u> | <u>Quantity.</u> |
|----------------|----------------|------------------|
| XI-1 | Arbre assembly | 10 |
| XI-4 or -5 | Aube | 740 |
| XI-15 | Disque | 10 |
| XI-8 | Aube | 510 |

Arising from SNECMA internal memo. of 18th October 1961 on turbine blades and discs classes which advised on the class of serration sizes expected from current production, we require that the discs and blades supplied in fulfilment of our order shall be in the correct mating categories of size of fir tree serration. If it is possible, without delay in delivery of parts, we would prefer that all disc serrations be the same class, as this will facilitate the supply and fitment of turbine blades in the correct categories.

It is required that parts be identified in terms of serration categories

It is understood that verbal agreement was previously reached with SNECMA on this matter, and the purpose of this letter is to confirm this arrangement so that selective assembly may be kept to a minimum and the least possible holdings of spare turbine blades be necessary.

Yours faithfully,



G.H. FOSTER

GHF/SG