

COPY SENT TO
SUPPLY SUPT.

12th, December 1961

Reference P 268

FR 9/2

Mngr.....
Sec.....
Asst. S.c.....
Ch. Acct.	19 DEC 1961	Supply Sales
.....	Stores.....
Ansd.....	Init.....

MISSION AUSTRALIENNE
S.N.E.C.M.A.
70, bld Kellermann

PARIS 13e
France

To the Secretary.

COMMONWEALTH AIRCRAFT CORPORATION PTY.LTD.
BOX 779 H P.O.
Elizabeth Street

MELBOURNE
Australia

20/12/61

E.F. MNGR ✓	FCT. ADM. SUPT.
DSGN. ENGR ✓	MC. SHOP. SUPT.
DEV. ENGR	PRODUCN. SUPT.
SERV. ENGR	ASSM. SUPT.
QUAL. ENGR	FOUNDRY SUPT.
PROD. ENGR ✓	METCAL. SUPT.
MATL. ENGR	PROCESS SUPT.
CH. TL. DSGR ✓	TOOL. PROD. SUPT.
CH. INSP. E.F.	TOOL. ROOM. SUPT.
A/F MANAGER	SUPT. INSPECTION

Attention: the MANAGER.

Subject : Production Data - Local production of Parts
ATAR group 14.

Dear Sir,

The following lists cover group 14 parts recommended for local production for the first (10) engines sets and for the second (10) engines sets as indicated.

For engines 22 to 31 & subsequent production.

Part No	Part Name	Approx. Qty. per group.
50I.700.037	Tube	1
" " 042	Nut	2
" " 078	Setscrew	2
" 70I0I7	Plug	1
" 702.129	Pin	1
" 702.130	Pin	1
" 702.148	Washer	4
" " 149	Nut	2
" 703.085	Washer	2
" " 154	Tube	1
" 706.004	Tube	19
" " 005	Tube	19
" " 006	Tube	2
" " 007	Tube	2
6I2.I00.062	Setscrew	1
6I3.508.034	Plug	1

RWP/SG

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For engines 32 to 41 and subsequent production.

Part No	Part Name	Approx. Qty. per group.
50I.303.038	Clamp	1
" " 039	Clamp	1
" " 042	Clamp connector	1
" " 062	Cover	1
" " 063	Peg	1
" " 608	Clamp assembly	1
" " 617	Cover assembly	1
" 340.005	Washer	1
" " 300	Flange	2
" " 302	Shaft end	1
" " 303	" "	1
" " 701	Shaft assembly	1
" 341.001	Bobbin	1
" 354.007	Quill shaft	1
" 482.029	Button	19
50I.700.048	Spring retainer	2
" " 127	Washer	2
" " 134	Flange	1
" " 135	Cover	1
" 702.017	Bobbin	1
" " 067	Washer	1
" " 078	Housing - Spherical	2
" " 079	Spherical bearing	2
" " 128	Bush	2
" " 131	Coupling	1
" " 140	Bracket	1
" " 145	Spacer	2
" " 146	Washer	4
" " 147	Pin	2
" " 732	Housing assembly	2
" " 753	Support Assembly	1
" " 758	Bracket assembly	1
" " 802	Housing assembly	1
" " 809	Support assembly	1
" " 758	Bracket assembly	1
" 703.008	Coupling	1
" " 016	Cone	1
" " 017	Bracket	1
" " 018	Bobbin	1
" " 019	Bobbin	1
" " 048	Coupling	1
" " 053	Coupling	2
" " 061	Connection	1
" " 065	Bracket	1
" " 078	Support	2
" " 079	Bush	4
" " 080	Insert	2
" " 082	Coupling	2

50I.703.083	Lever	2
" " 084	Washer	2
" " 089	Washer	2
" " II7	Special screw	2
" " 123	Flange	1
" " 126	Coupling	1
" " 140	Insert	1
" " 142	Connection	1
" " 143	Connection	1
" " 5II	Bracket assembly	1
" " 546	Regulator assembly	1
" " 547	" "	1
" " 548	Bearing assembly	1
" " 549	Assembly support	1
" " 550	" "	1
" " 587	Elbow assembly	1
" " 588	Pipe assembly	1
" 704.00I	Cap	1
" " 0I9	Elbow	1
" " 033	Bobbin	1
" " 034	Special nut	1
" " 036	Connection	1
" " 042	Insert	1
" " 706	Support assembly	1
" " 707	Bracket assembly	1
" " 7I5	Connection assembly	1
" " 7I6	Bobbin assembly	1
" " 723	Connection assembly	1
" " 724	Connection assembly	1
" " 80I	Bracket assembly	1
" 706.027	Button	2
" " 031	Button	1
" " 032	Button	1
" 776.029	Union	3
" 841.007	Connection	1
" " 706	Connection assembly	1
" 99I.058	Spacer	1 as required.
" " 059	Spacer	1 " "
" " 114	Plug	1 " "
" 992.00I	Cap	2 " "
6I2.990.006	Plug	1
*6I3.508.003	Rotor	1
* " " 007	Flange	1
* " " 009	Body end	1
* " " 0I0	Quill shaft	1
* " " 0I9	Connection	1
* " " 025	Insert	1
* " " 026	Body	1
* " " 029	Flange	1
* " " 030	Flange	1

*613.508.300	Centrifuge assembly	1
* " " 712	Rotor assembly	1
* " " 713	Rotor assembly	1

Please note that all parts prefixed with an asterisk are common to both 9 C & 9 K engines, however, we are unable to advise at this stage whether the other items listed are common.

In regard to part numbers 50I.703.549 & 50I.703.550, it should be noted that these assemblies will require tooling for first ten production engines 22 to 31.

All available data will be despatched in AIR FREIGHT parcel AFP -16.

Yours faithfully,



G.H. FOSTER