Inter Office Memorandum

DATE:

TO:

MANAGER, PRESTON WORKSHOPS

FROM:

MANAGER, ELECTRICAL DESIGN AND COMMUNICATIONS BRANCH

SUBJECT:

Z1/Z2 TRAMS

WHEEL DIAMETER COMPENSATOR - KIT DETAILS AND INSTALLATION

INSTRUCTIONS.

SECTION 1: BRACKET/SOCKET KIT PREPARATION

PAGE 2

SECTION 2: TRAM INSTALLATION

PAGE 6

Paul of But MANAGER: - ELECTRICAL DESIGN AND COMMUNICATIONS BRANCH

Report prepared by P. CUSS

18/7/84

WHEEL DIAMETER COMPENSATOR

SECTION 1: BRACKET/SOCKET KIT PREPARATION

- 1. Cut 15 pieces of 1.5 mm² hypalon (radox) to the required lengths given in Table 1.
- 2. Place cable numbers on both ends of each wire (Table 1 for details).
- 3. Solder the wires to the socket pins, matching up the wire number with the correct socket pin letter, eg: wire 451 to socket pin A (Table 1 for details).

Note: use the minimum soldering time consistent with a good joint. Excessive heat can ruin the socket.

- 4. Place cable ties along the cable bundle to secure the wires together neatly.
- 5. Thread the wires through the large hole in the bracket and secure the socket with four screws, washers and nuts to the bracket as
- shown. Secure the dust cover chain under one of the screw heads. See Figure 1 and Figure 2 for Bracket and Mounting details.
- 6. Screw dust cover over the socket to protect the socket.

REQUIRED MATERIALS 1 KIT

- 11 metres 1.5 mm² hypalon
- 1 bracket (workshops)
- 1 socket CA3102E20 29SB
- 1 dust cover CA121003 7
- 4 1/8" x 3/8" brass whitworth screws
- 4 1/8" spring washers
- 4 1/8" brass whitworth nuts
- 4 cable ties 6"

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8	cable	numbers	No.	1)	
4	: 11	Ħ	11	2)	
2	11	FF	11	3	·)	
26	11	11	11	4)	
20	17	11	11	5)	
8	11	11	***************************************	6) 88 TOTA	ΑL
2	. 11	11	11	7)	
4	11	11	11	8)	
2	11	11	77	9)	
6	11	11	77	Ø)	
2	11	11	11	L)	
2	11	11	11	M)	
2	11	11	17	S)	

TABLE 1

"WIRE NUMBERING"

WHEEL DIAMETER COMPENSATOR

	•			
SOCKET Nº	WIRE No		WIRE NO	52 LOCKER NO
				TERMINAL NO
O-OA O-OA	= 196	1.5 mm² Hypalon	<u> </u>	200 00 5
			:	
Rear of Socket is labelled		length		<u></u>
A, B, C, D etc		7		
Α	451		451	451
В	452	(620 mm)	452	452
В . С	453	\	453	453
D	454	\	454	454
E	455	(645 mm)	455	455
_ F	456	\	456	456
G	457		457	457
H · · ·	458	(670 mm)	458	458
J	459	\	459	459
K	460		460	460
Ĺ	461	(695 mm)	461	461
М	462		462	462
N	OL	(720 mm)	OL	OL
R	MS1	(940 mm)	MSI	MSI
S	108	(1030 mm)	108	108
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Wire	1.5 mm2 Hypalon or K	adox
[Socket	CA 3102E20 - 29 SB	STC CANNON
Cover	CA 121003-7	/3

INVERT-A-POWER SPI 600-SS



DC TO 240VAC POWER INVERTER

OWNERS' MANUAL

CONTENTS

SECTION	DESCRIPTION	PAGES
1 2	General Introduction Installation Procedure	2, 3 & 4
3	Inverter Status	2, 3 & 4
5	Inverter Operation Maintenance	6 7
6	Fault Finding	8
7	Technical Specifications	9

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