

Leyland



SPARE PARTS LIST

Nº 1

TIGER
OPS. A. 11

MR. WESTRUP.

LEYLAND MOTORS LIMITED

INDEX
of Units for
Leyland TIGER OPS.4/I Chassis

List of Units of O.P.S.4 Chassis which are not interchangeable with the O.P.S.I. Tiger Chassis.

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|---------------------------------------|----------------------|
| Engine | Hand Brake |
| Frame | Radiator |
| Front Springs | Radiator Piping |
| Rear Springs | Chassis Piping |
| Front Axle | Spare Wheel Carrier. |
| Front Wheels | Control Gear |
| Starting Handle | Dash |
| Clutch | Electrical System |
| Gearbox | Bonnet |
| Prop Shaft | Spare Wheel |
| Change Speedo | Fuel Tank. |
| Drag Link | |
| Operating Pedals -
less foot brake | |

Description	Unit	Leyland Section
Frame	F.470	PL.7236
Front Spring	FS.120	PL.7237
Rear Spring	RS.153	PL.7238
Front Axle	FA.110A	PL.7104A
Differential Unit (5.4 to 1 ratio) standard	DU.19	PL.7071
Differential Unit (6.5 to 1 ratio) alternative	DU.20	PL.7073
Rear Axle	BA.126B	PL.7105
Front Wheels and Tyres	FW.31	PL.7106
Shock Absorbers (front)	FSA.1	PL.7010
Rear Wheels and Tyres	RW.39	PL.7239
Shock Absorbers (rear)	RSA.1	PL.7012
Starting Handle	SH.60	PL.7074
Engine	EO.600/39D	PL.7231
Clutch	C.21A	PL.6279A
Gearbox	GB.63C	PL.7076C
Propeller Shaft	PS.347	PL.7240
Change Speed	CS.80	PL.7078
Steering Gear	SG.88	PL.7037
Drag Link	DL.7	PL.7108
Operating Pedals	OP.184	PL.7079
Footbrake	FB.247	PL.7131
Handbrake	HB.154	PL.7081
Chassis Equipment	CE.87	PL.7241
Radiator	R.253	PL.7223
Radiator Piping	RP.13	PL.7229
Fuel Tank	OT.116	PL.7109
Silencer and Exhaust	SE.176	PL.7046
Chassis Piping	P.113	PL.7242
Spare Wheel Carrier	SWC.130	PL.7187
Control Gear	CG.155	PL.7086
Dash	D.111A	PL.7118A
Electrical Equipment	EC.400A	PL.7153A
Driver's Seat	DCS.29A	PL.7055A
Front Mudguard	FM.131	PL.7112
Bonnet	B.100	PL.7228
Spare Wheel (rear)	SW.27	PL.7243
Engine Mounting	ME.2	PL.7090
Tools and Spares	TS.62	PL.7091
OPTIONAL FITTINGS		
Radiator	R.247A	PL.7083
Radiator Piping	RP.3	PL.7084
Bonnet	B.97	PL.7089
Fuel Tank	OT.117	PL.7115
Chassis Piping	P.115	PL.7244
Battery Carrier	BC.2	PL.7197

Part No.	Description	Illustration Ref. No.	No. Req. Per Vehicle
Frame. Unit 470			
258061	FRAME WITH CROSSMEMBERS AND SPRING BRACKETS, assembled complete		1
258057	Sidemember, frame, right hand		1
258058	Sidemember, frame, left hand		1
256842	Crossmember, front, assembled complete		1
233343	Bracket, mudguard support, complete with stud		1
233165	Bracket		1
222978	Stud, 1/2" dia., B.S.F.		1
232498	Bracket, support, complete		1
232499	Bracket		2
232501	Rib, stiffening		2
32554	Bolt, 1/2" dia. x 1 1/8" long, B.S.F.		1
FB108/20D	Bolt, 1/2" dia. x 2 1/2" long, B.S.F.		1
242046	Crossmember, third, complete		1
242058	Crossmember, centre bearing, complete		1
258064	Crossmember, rear spring, front, complete		1
247036	Crossmember, fifth, complete		1
235446	Crossmember, rear, complete		1
232189	Bracket, front spring, rear, right hand		1
232188	Bracket, front spring, rear, left hand		1
241340	Bracket, rear spring, rear, right hand		1
241339	Bracket, rear spring, rear, left hand		1
232261	Bracket, front spring, front, right hand		1
232262	Bracket, front spring, front, left hand		1
232206	Rubber buffer, front, left hand		1
258062	Support, engine rear crossmember, right hand		1
258063	Support, engine rear crossmember, left hand		1
231412	Bracket, rear spring, front		2
231453	Rubber buffer, rear		2
235450	Stiffening angle		2
242583	Renewal plate		1
FS108/7D	Setscrew, 1/2" dia. x 7/8" long, B.S.F.	} Front spring front bracket to frame	2
X75908	Washer, 1/2" dia., Shakeproof		2
232408	Bolt, 1/2" dia. x 4 3/4" long, B.S.F.	} Front spring front bracket to front crossmember and frame, right hand	4
FN108/L	Nut, 1/2" dia., B.S.F.		4
X75908	Washer, 1/2" dia., Shakeproof		4
233344	Bolt, 1/2" dia., B.S.F.		} Front spring bracket and mud-guard support bracket to frame and front crossmember, left
235172	Bolt, 1/2" dia., B.S.F.	3	
FN108/L	Nut, 1/2" dia., B.S.F.	4	
X75908	Washer, 1/2" dia., Shakeproof	4	
FB108/26D	Bolt, 1/2" dia., B.S.F.	} Front spring front bracket to frame, left hand	1
FN108/L	Nut, 1/2" dia., B.S.F.		1
X75908	Washer, 1/2" dia., Shakeproof		1
260910	Bolt, 1/2" dia., B.S.F.	} Front spring front bracket to frame, right hand	1
FN408/L	Nut, 1/2" dia., B.S.F., slotted		1
K5674	Split pin, 3/32" dia. x 1 1/4" long		1

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